

Table of contents

Early Iron in Europe – an introduction and overview <i>Thilo Rehren, Brigitte Cech</i>	7
The production of <i>ferrum Noricum</i> at Hüttenberg, Austria – the results of archaeological excavations carried out from 2003 to 2010 at the site Semlach/Eisner <i>Brigitte Cech</i>	11
Early iron production in Germany - a short review <i>Guntram Gassmann, Andreas Schäfer</i>	21
Early iron production in the Central German Highlands. Current research in the Lahn Valley at Wetzlar-Dalheim (Lahn-Dill-District, Hessen) <i>Andreas Schäfer</i>	33
The Siegerland as an iron production area during the first millennium BC: A regional approach to a famous mining region <i>Thomas Stöllner in collaboration with Jennifer Garner, Guntram Gassmann, Klaus Röttger, Ursula Tegtmeier, Ünsal Yalçın, Manuel Zeiler</i>	43
Heeten revisited – Germanic iron production in the Netherlands (150-350 AD) <i>Patrice de Rijk, Ineke Joosten</i>	65
The Roman bloomery workshop of “Roche Brune” (Pezé-le-Robert, Sarthe, France) <i>Florian Sarreste</i>	81
Tentative chemical characterization of a Roman smelting workshop (Oulches, France): from the ore to the finished product <i>Marie-Pierre Coustures, Nadine Dieudonné-Glad, Phlippe Dillmann, Didier Béziat</i>	93
Levroux “Les Arènes” (Indre – France): organization and specialization of post-reduction activities in an open agglomeration of the Late Iron Age (2 nd century – beginning of the 1 st century BC) <i>Marion Berranger, Philippe Fluzin</i>	117
Organization of Forging Activities in Northern Paris Basin Agglomerations (France) during the Final La Tène <i>Sylvain Bauvais, Philippe Fluzin</i>	133
An aspect of the Celtic iron trade: the “Spitzbarren”. The deposit from Bellmund (canton Bern, Switzerland) <i>Marianne Senn, Maren Kraack, Alexander Flisch, Adrian Wichser, Michael Obrist</i>	147
Ironworking in Roman Switzerland: An interpretation of the archaeological evidence <i>Vincent Serneels</i>	161
Iron production in Lombardy from the 2 nd century BC until the 6 th century AD <i>Costanza Cucini, Marco Tizzoni</i>	173
The Aithale Project: Men, Earth and Sea in the Tuscan Archipelago (Italy) in Antiquity. Perspectives, aims and first results <i>Alessandro Corretti, Laura Chiarantini, Marco Benvenuti, Franco Cambi</i>	181
Fragments of iron slags in pottery mortars from Este <i>Irene Calliari, Katya Brunelli, Emilio Ramous, Catarina Canovaro</i>	197
Iron and the Parisi – socio-economic and ritual aspects of the iron industry in Roman East Yorkshire, UK <i>Peter Halkon</i>	203

Table of Content

Roman military control on iron-making in South Wales <i>Tim Young</i>	215
Waste heaps as a potential indicator of regional iron production and organisation: An example from south-east Roman Britain <i>Jeremy Hodgkinson</i>	227
Iron Bloomery in South and Central Norway, 300 BC – 500 AD <i>Jan Henning Larsen, Bernt Rundberget</i>	231
Norwegian Roman Age blooms and their origin. Properties and processes shared with ‘ <i>ferrum Noricum</i> ’? <i>Arne Espelund</i>	249
A Roman Iron Age bloomery site in Gästrikland, Sweden. Evidence of a widespread trade? <i>Eva Hjärthner-Holdar, Svante Forenius, Annika Willim</i>	261
The reconstruction of smithing activities through an ethnoarchaeological and archaeometric approach on metallic wastes <i>Raphaëlle Soulignac, Vincent Serneels</i>	277
Steelmaking in a bloomery furnace: behaviour of manganese. Research on the <i>Ferrum Noricum</i> process <i>Edmond Truffaut</i>	285
Colour plates	299